

Figure 3a

Procedure Creator - Editing Procedures

File Edit Utility Help

1363 - Check Status Procedure

Save Saves the current properties

Add Delete Tools

Step Message

Update

Minor Step Type

Data Channel Comparison

Step	Data Channel	Comparison
EStop	1.0000	OK
Robot Clear	0.0000	OK
Auto Mode	0.0000	OK
Halt the Process		
End If		

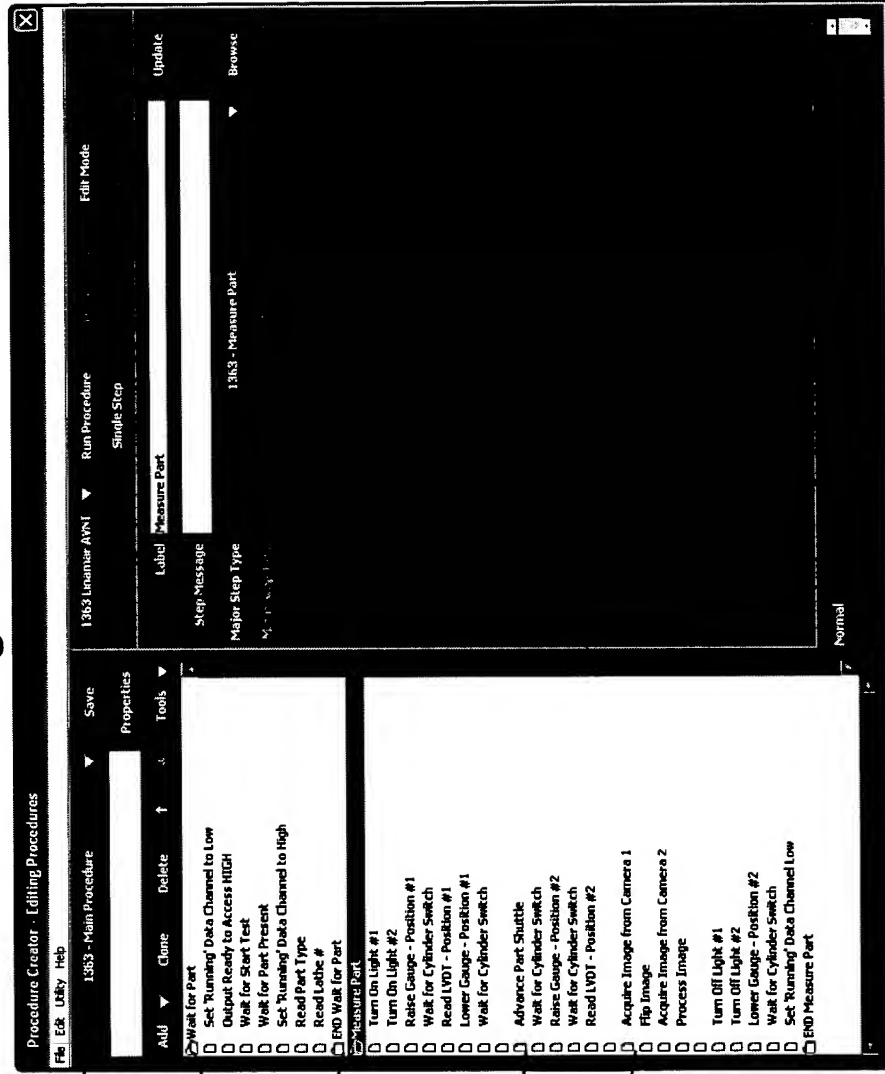
Normal

16a

12a

14

Figure 3b



16b

24

12

14

33

Product Type Editor

New Type

▼

Part Name

Sample Part #1

Binary Bit Pattern From PLC

1100101

Decimal

101

Save

Save As

Delete

Exit

28

A

B

C

30

	Dimension	+ Limit	- Limit
A	120.000	3.000	3.000
B	110.000	4.000	4.000
C	110.000	2.000	2.000
D	50.000	10.000	10.000
E	50.000	10.000	10.000

NYLON

30

Figure 4

20

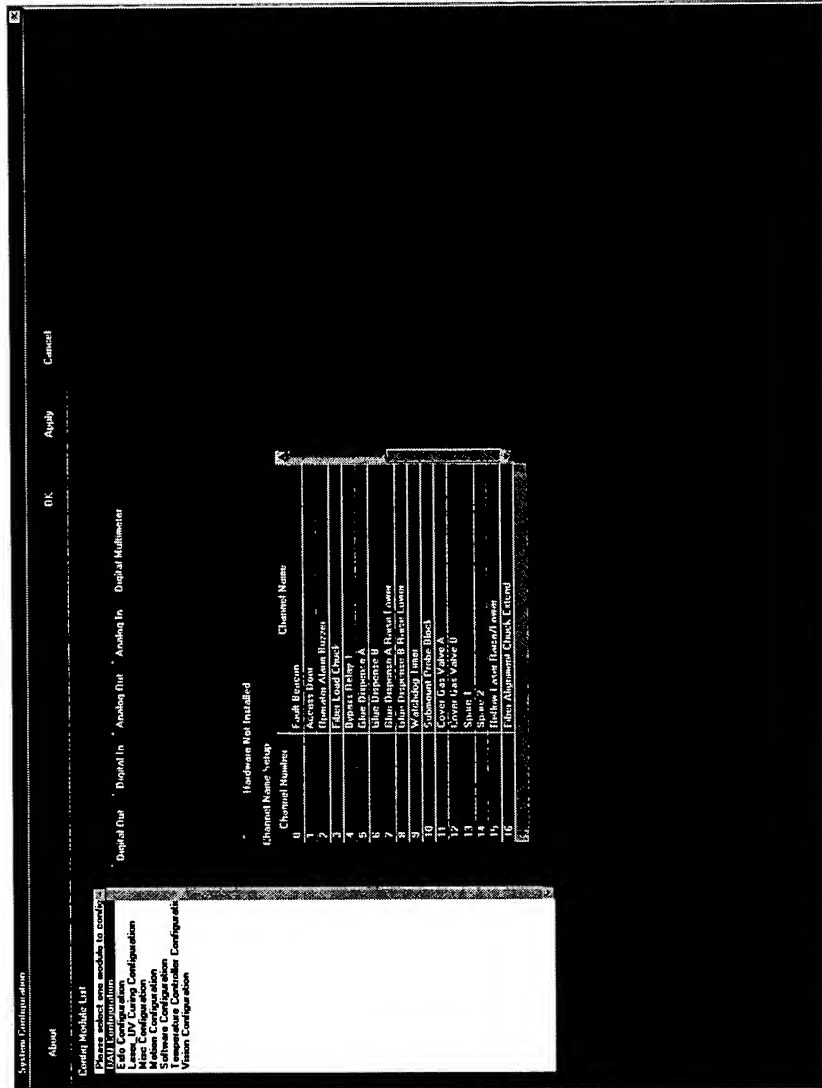
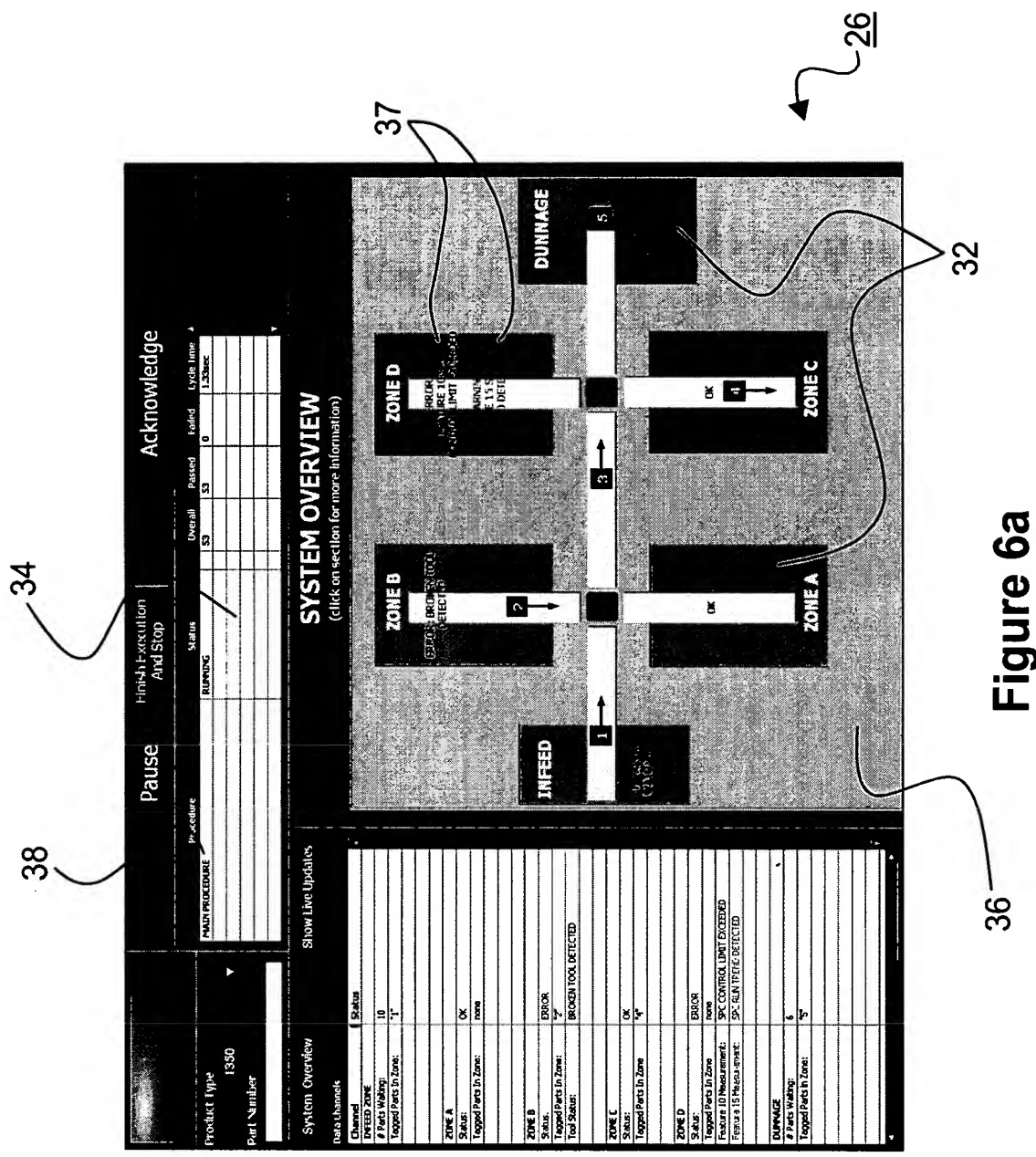


Figure 5



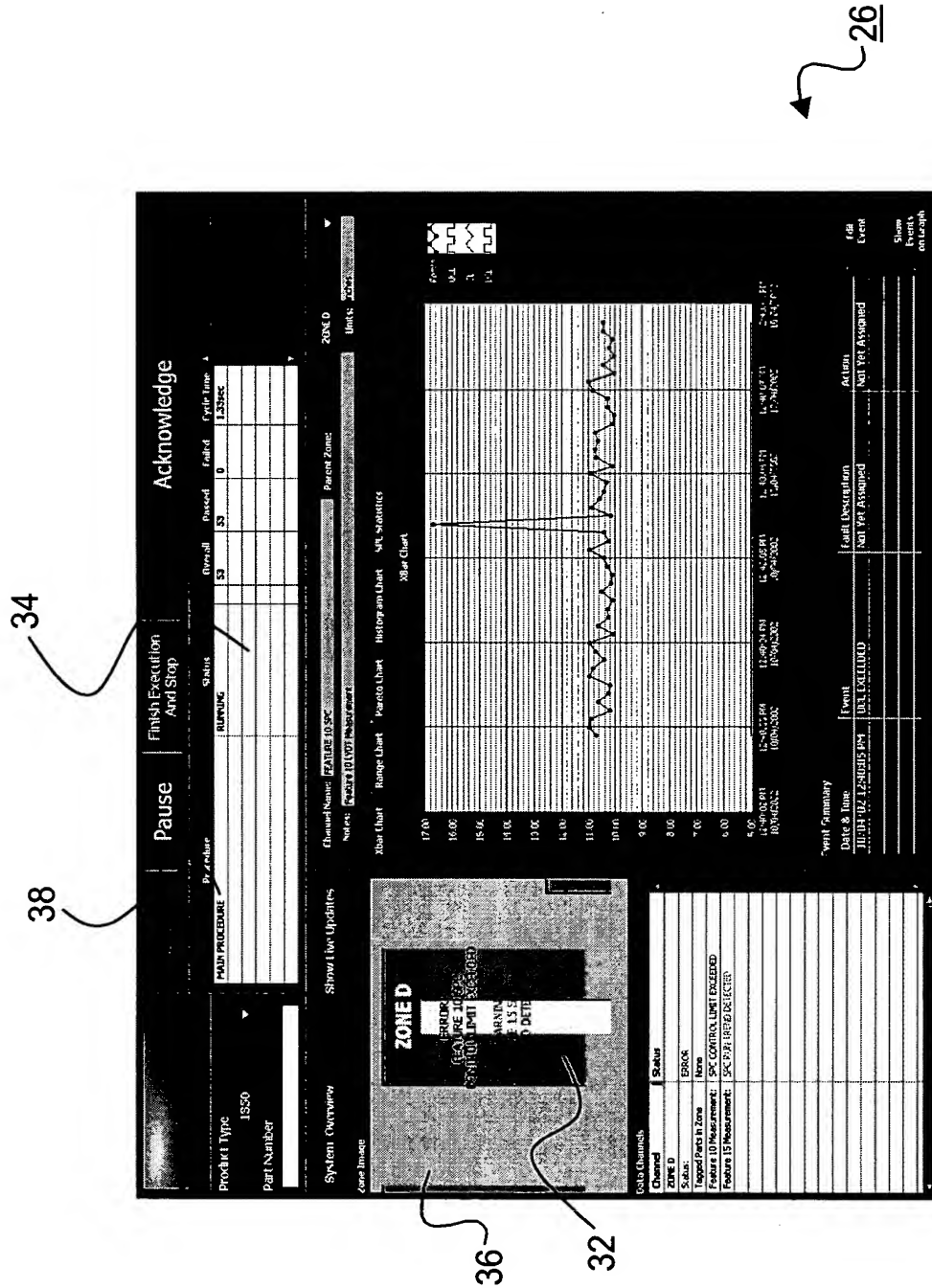


Figure 6b